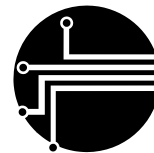


EZ SDI-1™

Installation and Operating Manual

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RODI
systems

Manual Revisions



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EZ SDI-1™ Automated Silt Density Index Test System Installation and Operating Manual

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Version 3.06

**RODI Systems Corp.
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Version Log

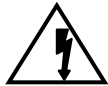
Version	Date	Effective Pages	Description of Changes
3.00	03/12/02	-	Original Issue
3.01	04/09/02	3-5	Heading correction
3.02	04/09/02	-	Corrected Typographical Errors
3.03	09/03/02	-	Added Filter Options
3.04	02/04/03	Appendix A	Analog Output
3.05	11/21/03	1-1, 2-1, 2-2, 3-3, 3-5, 3-6, 3-7, section 4, section 5	Clarified Specifications, Added Calibration, Updated Troubleshooting guide
3.06	04/30/14	-	Removed Filter Options

Conventions and Symbols

Special characters, listed and described below, are used in this documentation to emphasize certain information.



Note: Emphasizes additional information pertinent to the subject matter.



Warning: Emphasizes information about actions, which may result in personal injury.



Caution: Emphasizes information about actions, which may result in equipment damage.

The following electrical symbols may be used in this documentation.

Symbol

Meaning



Direct current.



Alternating current.



Both direct and alternating current.



Earth (ground) terminal.



Frame or chassis terminal.

General Limited Warranty

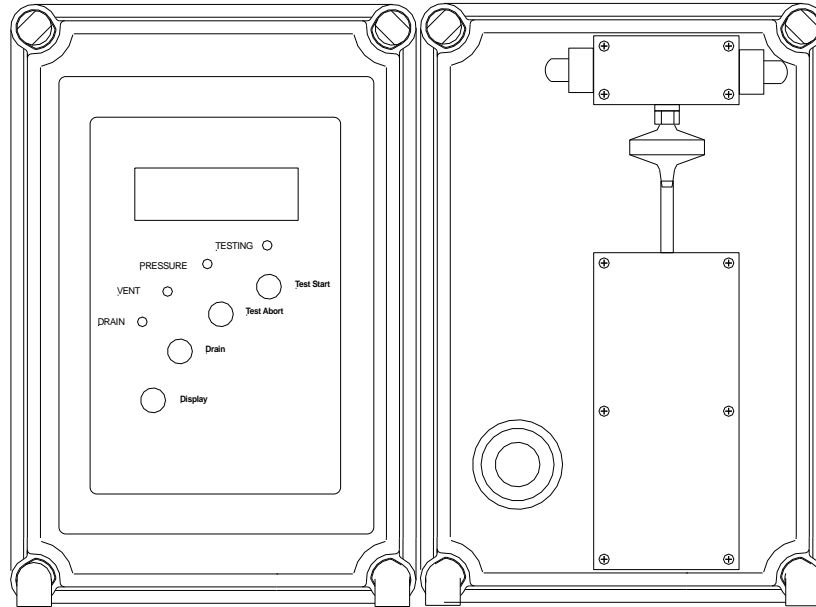
Warranty

1. In no event will RODI Systems Corp., or any of its representatives, be responsible or liable for indirect or consequential damages resulting from the use or application of any product. The user and those responsible for applying the product must satisfy themselves with the acceptability of the application.
2. RODI Systems Corp. extends a one (1) year warranty covering parts and labor on any factory manufactured product. Any product, which is found to have a defect in workmanship or components, shall be replaced or repaired at the option of RODI Systems Corp.
3. A prepaid minimum inspection fee is required for the repair of products not covered by the warranty period. Contact RODI Systems Corp. for repair information and repair rates.
4. RODI Systems Corp. will not be responsible for replacement or repair of any product that was damaged by improper installation, mishandling, or user modifications.
5. All units returned for repair must have a RA (return authorization) number obtained from RODI Systems Corp. This RA number must be included with the returned product and any correspondence regarding the returned product must reference that number. Shipping on all returned products must be pre-paid and insured. RODI Systems Corp. will not be responsible for any shipping damage incurred. Repaired products will be shipped pre-paid and insured.
6. RODI Systems Corp. reserves the right to change any specification or feature of any product at any time. This right also extends to repair fees or any warranty conditions contained herein.

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Introduction

The EZ SDI™ Automated Silt Density Index Test System is designed to perform a standard Silt Density Index Test according to the ASTM D189-95. Information is displayed on a back-lit liquid crystal display, and on individual light-emitting diodes (LED). Functions and controls are operated through switches on the membrane keypad.



Features

The EZ SDI™ incorporates the following features:

- One Temperature sensor to measure temperature change during test.
- One Pressure sensor to ensure proper filter feed pressure.
- Two Alarm Outputs; one for high or low filter feed pressure, and one for high SDI.

Specifications

The EZ SDI™ incorporates the following specifications:

Power Requirements: The controller requires 120 / 240 volts AC, 50 or 60 Hz, single phase, 1 amp maximum.

Flow Requirements: The controller requires a feed stream with the following conditions:

- 1000 mL / Min.
- 70 – 1500 PSI

Tubing connections: The three tubing connections located at the bottom of the enclosure are as follows:

- 1 feed water connection: 1/4" Tubing
- 2 vent connections: each are 1/4" Tubing Fast & Tite connectors
- 1 drain connection: 1/4" I.D. hose barb. The hose is included in the shipment.

The unit will flow 150 mL / Min to the drain at all times when the unit is pressurized. All drain and vent tubing must be routed to an open drain with no restrictions. A

valve may be placed on the feed water inlet tubing to prevent excess water flow to waste between tests.



NOTE: If the feed water flow to the EZ SDI™ is interrupted for extended periods between tests, biogrowth may occur in the sample tubing and affect test results.

Environment: The controller can operate at a temperature from 0° to 55° C (32° to 131° F). Relative humidity must not exceed 95 percent.

Alarm Outputs

The EZ SDI™ is equipped with the following alarm outputs. All outputs are in the form of SPST relays rated at 2 Amps, 250 VAC /30 VDC.

Relay # 1: This output is provided as an external alarm indicator. The output is energized when the following alarm conditions are present:

- Low Pressure Filter Feed Pressure
- High Pressure Filter Feed Pressure

Relay # 2: This output is for external alarm indicators. The output is energized when the following alarm conditions are present:

- High Silt Density Index



All outputs are dry contact outputs and do not have internal circuit protection. It is the user's responsibility to provide proper circuit protection on each output.

Operation

The EZ SDI™ has two operating modes, Test and Standby. These are selected from the keypad.

The *test mode* is the operational mode of the system. After installing a new filter, the system may be placed into the test mode by means of the TEST START key. The system will remain in the *test mode* until all three SDI tests, SDI5, SDI10 and SDI15, have been completed. The tests may be initiated manually by pressing the TEST Start Key, by a preset timed interval or by an external signal in the form of a dry contact (momentary for at least five seconds).

The *standby mode* is intended to place the system in a temporary non-operational mode. The system will go into the *standby mode* at the completion of the test or if the test is aborted due to high or low pressure, high SDI value or operator input. After a successful SDI test the unit will display a "RELOAD FILTER" message. The system will stay in *standby mode* until the operator presses the TEST START key.

Controls

The EZ SDI™ is equipped with the following controls and indicators on the front panel of the controller.

- 4 x 20 LCD with LED Backlight
- Four LED Indicators for Alarms and Status
- Four Tactile Keys for Control and Data Entry

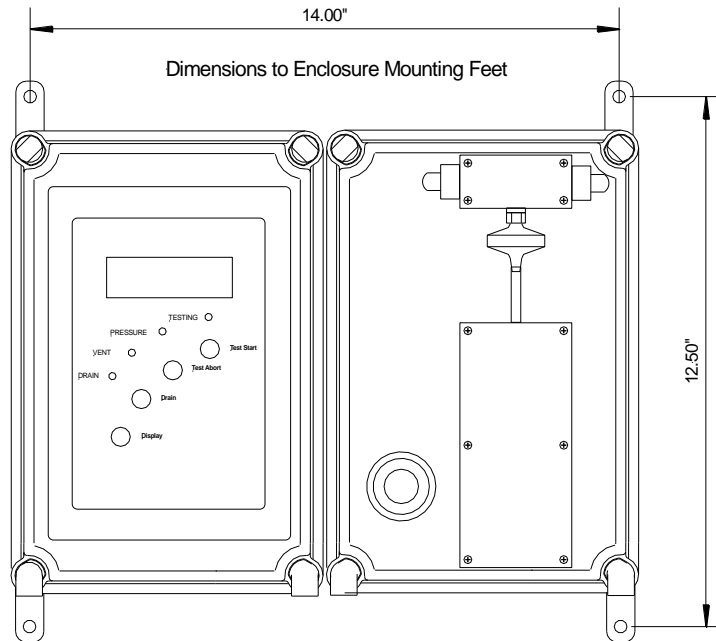
Installation

2

Environmental The EZ SDI™ is mounted onto a flat wall or panel surface. The unit should be mounted level both front to back and side-to-side. The EZ SDI™ should not be used in explosive environments. General environmental specifications are listed below.

Environmental Specifications	
Specification	Rating
Storage Temperature	-20 to 70 Deg C
Ambient Operating Temperature	0 to 55 Deg C
Ambient Humidity	30% to 95 % Relative Humidity (Non-Condensing)

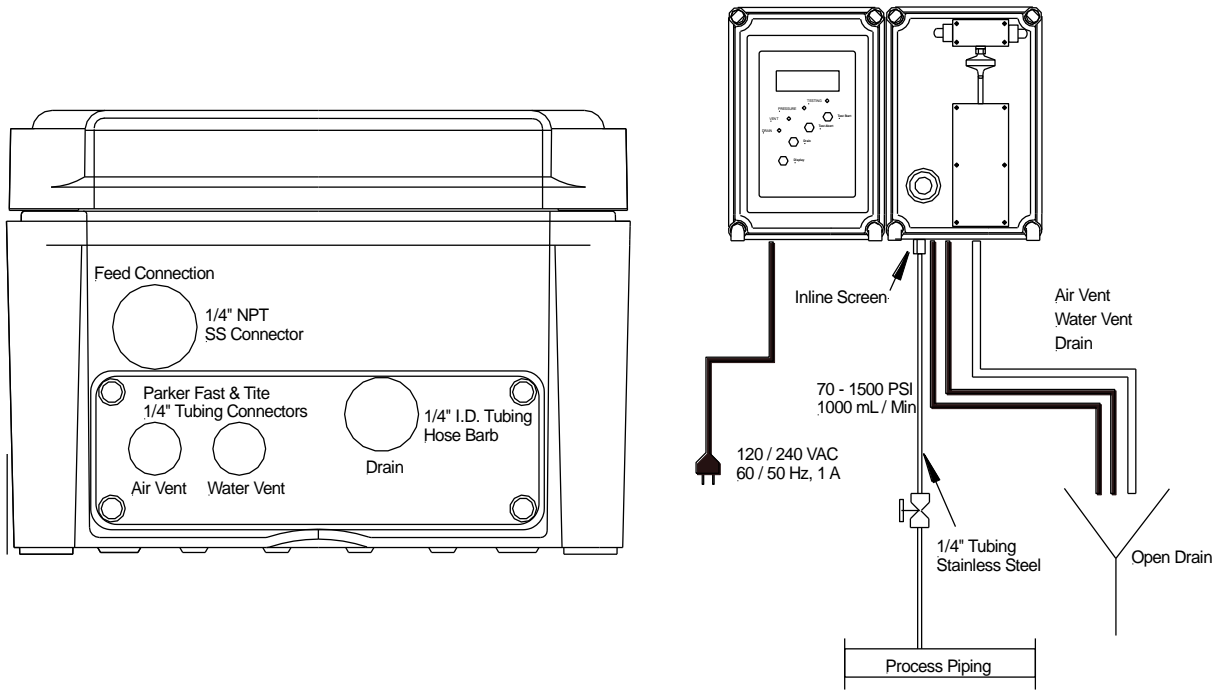
Mounting When mounting the EZ SDI™, sufficient room should be allowed on the side and bottom of the device for access to the I/O and sample connections. Mounting dimensions are shown below. Note: Filter changing is easier if the EZ SDI™ is mounted at eye level.



Connections Screw terminals are provided for making connections for alarm outputs. The terminals are numbered in ascending order from bottom to top. A power cord is supplied for standard 120VAC plug-in applications. If the supplied power is to be hardwired to the EZ SDI™ then the power terminals are located on the 24 VDC power supply. (L, N, G). Power should always be disconnected from the EZ SDI™ before making or changing any connections. The EZ SDI™ has internal circuit protection on the solenoid valves and sensors in the form of a panel mounted fuse holder. Only 1/4" x 1 1/4" fuses rated at 2 amps should be used.

Ground A good common ground reference (earth ground) is essential for proper operation of the EZ SDI™. A good earth ground or power circuit ground should be connected to the power supply terminal labeled G. If a power cord is used then the ground terminal on the power cord must be grounded.

Water Connections



The EZ SDI™ has 4 water connections: one feed, two vents and one drain. The location of each of these connections is shown on the diagram above.



The EZ SDI™ is designed to be connected to the process piping after the RO high pressure pump. This will ensure that the proper feed pressure is supplied and that the EZ SDI™ monitors the water directly in front of the membranes.



The feed water operating pressure range is 70 – 1500 psi. The feed water connection tubing must be 1/4" Stainless Steel. For applications with less than 250 psi feed water 1/4" Nylon tubing (Parker part# NB-4-035 or equivalent) can be used. Please consult the manufacturer's specification for the maximum operating pressure of the proposed Nylon tubing. Connectors for both stainless steel and Nylon tubing are included with the EZ-SDI™. It is the responsibility of the installer to select the proper fittings for their application.



The EZ SDI™ is designed to operate on reverse osmosis feed water. This feed water should be pretreated to remove particles above 160 microns in diameter. The use of feed water with particles over 160 microns in diameter can result in plugging of the inline screen, regulator or vent orifice. If the regulator or vent orifice becomes plugged then the unit will malfunction and produce invalid results.

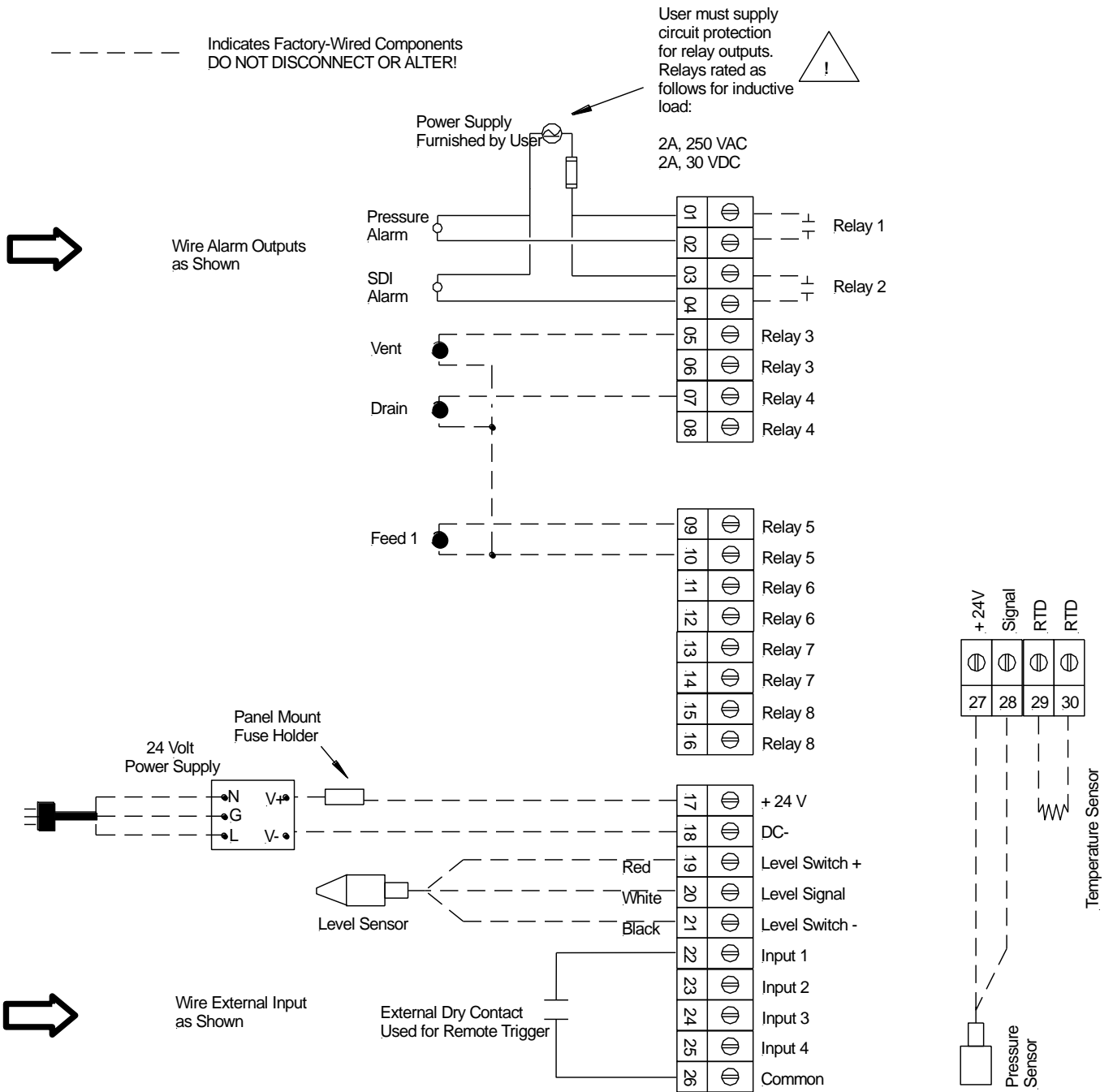
Alarm Outputs

All outputs are in the form of SPST relays rated at 2 amps, 240 VAC or 30 VDC. If larger loads are required, use an interposing relay.

The wiring diagram for the output connections is shown at the end of this section.



It is the user's responsibility to provide circuit protection on each of the relay outputs.

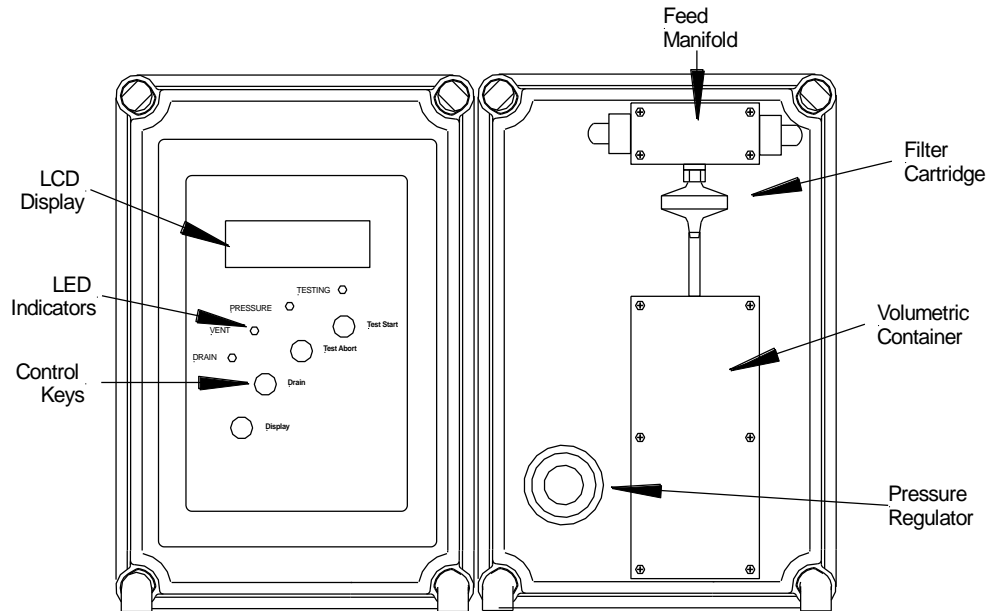


This is an example-wiring diagram for the relay alarm outputs and remote trigger input.

DO NOT DISCONNECT OR ALTER ANY FACTORY WIRING, AS THIS WILL CAUSE THE UNIT TO MALFUNCTION.

Controls

The EZ SDI™ is housed in a NEMA 4X enclosure with a membrane keypad. Indicators include a 4 line x 20 character LCD with LED backlight and four LED indicators for alarm conditions. The major components of the EZ SDI™ are illustrated below.



Keypad

The membrane keypad contains 4 tactile keys that are used for a number of control and data entry functions.

Test Start: Pressing this key places the unit in test mode. Depending upon the activation method, a test may start immediately or the unit may display a “Waiting For Trigger” message. This key is also used as a “down arrow” when one of the Settings Screens is displayed. In the settings screens it is used to decrease the current value of the parameter displayed.

Test Abort: Pressing this key aborts the test in progress. To reset the unit to the standby position perform a Master Reset (see Test Procedure, page 3-3.) A Master Reset can be performed at anytime during the programmed test mode. This key is also used as an “up arrow” when one of the Settings Screens is displayed. In the settings screens it is used to increase the current value of the parameter displayed.

Drain: Pressing this key opens the volumetric chamber drain in the Standby mode. This key is also used as an Enter key when one of the Settings Screens is displayed.

Display: Pressing this key advances the display screen to the next screen. To access the setting screens press and hold this key for 5 seconds. This key is also used when entering the security code in the settings screens. Press the Display key to move to the next digit position when entering the access code.

LED Indicators

The four LED indicators are used to indicate status and alarm conditions.

TESTING: A blinking Testing LED indicates that the SDI test is in progress. Once the SDI test has been completed, or if the test is aborted for any reason, the Testing indicator will be continuously illuminated.

PRESSURE: A blinking pressure LED indicates that the pressure is above the high pressure warning set point or below the low pressure warning set point.

VENT: Indicates that the test chamber air vent is open.

DRAIN: Indicates that the volumetric container drain is open.

Test Triggers

The SDI test may be triggered by one of three means. These are configured in the Settings screens and are described below.

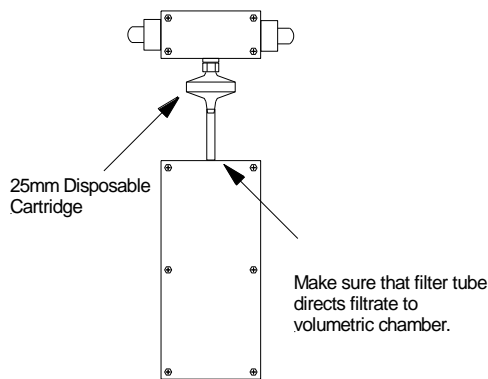
MANUAL: In this mode, the filter test is initiated by pressing the TEST START key. After the test is completed, the first line of the display will show "RELOAD FILTER".

REMOTE INPUT: In this mode, the filter test is initiated by a dry contact input from a remote device such as a PLC or turbidity meter. The number of input contact closures to initiate the test is adjustable from the Settings screens. For example, the system may be configured to initiate the filter test every five times the contacts close. This may be useful when triggering tests based upon equipment start and stop cycles, filter backwashes, etc. The Status screen shows the number of input signals (contact closures) counted before the initiation of the test. The remote contact input must remain closed for five seconds to be detected. After replacing the filter, the TEST START key must be pressed to place the unit in test mode. The unit will wait for the input trigger before performing the test. After the test is completed, the first line of the display will show "RELOAD FILTER".

TIMER: The timer trigger works in a similar fashion as the Remote Input trigger. After replacing the filter cartridge, pressing the TEST START key initiates the interval timer (configured in minutes from the Settings screens). At the expiration of this timer the test is initiated. After the test is completed, the first line of the display will show "RELOAD FILTER".

Filter Cartridges

The EZ SDI™ uses a disposable 25 mm cartridge. To change the disposable cartridge, simply remove the old cartridge by un-twisting the cartridge from the Luer fitting on the underside of the feed manifold. Re-install the new cartridge by twisting ¾ turn on to the Luer fitting. Do not over-tighten!



EZ SDI Filter Cartridges

Test Procedure

1. If necessary, perform a Master Reset by first pressing the TEST ABORT key. While holding it down, press the DRAIN key. Release the TEST ABORT key and then release the DRAIN key. On the main screen, the first line of the display will change to "RELOAD FILTERS".
2. Unscrew and remove previously used filter cartridge from the feed manifold.
3. Replace the filter cartridge by inserting the female end of the Luer connection on the cartridge into the fitting under the feed manifold. Twist the cartridge to ensure a tight seal **but do not over tighten! A 3/4 turn is sufficient.**
4. If a valve has been installed in the feed source tubing, make sure that valve is open.
5. Adjust the pressure regulator until the pressure displayed on the LCD display reads 30 psi. NOTE: In low-pressure applications it might be necessary to adjust the pressure reading to slightly above 30 psi in order to maintain 30 psi during the test.
6. Check the water vent drain tubing to ensure a continuous flow is present. NOTE: If a continuous flow is not present then the tubing may have some blockage. The blockage must be removed before starting the test.
7. Press the TEST START key to begin the test sequence. Depending upon the type of trigger selected, the EZ SDI™ may start testing immediately or the system will wait for the appropriate trigger.
8. The LCD will display "TESTING", the Test LED will blink and the testing will begin.
9. If at any time during the test the system automatically aborts the test, look at the main screen to determine the cause. Refer to the troubleshooting section of this manual to review possible solutions.

Sequence

The normal testing sequence is listed below. This sequence is initiated when the appropriate trigger is activated. The test will not be interrupted unless the TEST ABORT key is pressed, an alarm occurs or the test is completed.

Start Test

Open Drain Valve wait 8 seconds.

Close Drain Valve and open both Vent and Feed Valves wait 2 seconds.

Close Vent Valve

When volumetric container is full then open the Drain Valve.

Wait for 300 seconds then close Drain Valve.

When volumetric container is full then open the Drain Valve.

Wait for 300 seconds then close Drain Valve

When volumetric container is full then open the Drain Valve.

Wait for 300 seconds then close Drain Valve

When volumetric container is full then open the Drain Valve.

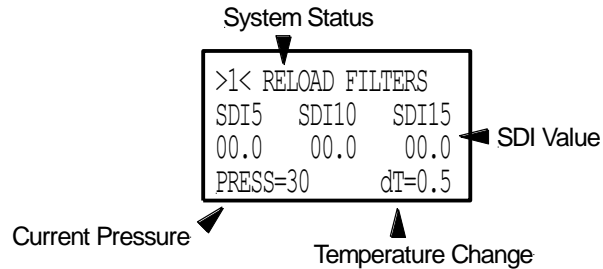
Test Complete

Note: If the change in temperature during a test is greater than 1.0°C the results should be discarded. For each degree of temperature change the flow through the filter changes approximately 3%.

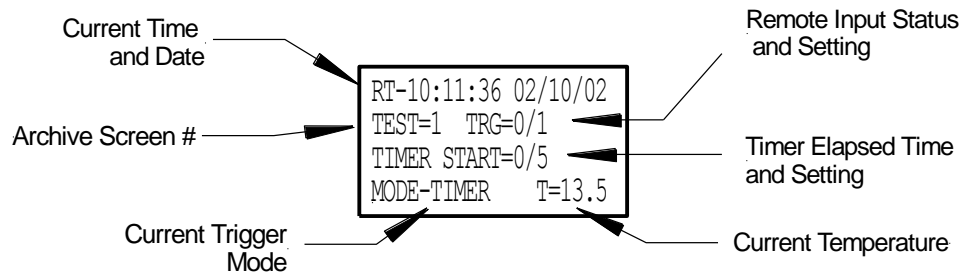
Screens

The EZ SDI™ displays data and operating status by means of a number of screens displayed on the LCD. Specialized screens are also used for entering set points. The following page contains an illustration of the screen displayed by the EZ SDI™ and instructions on how to maneuver through the settings screens.

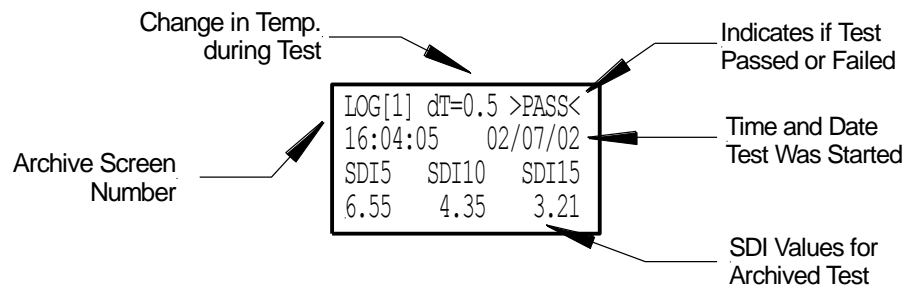
Main Screen - The Main Screen displays information regarding the current test and calculated SDI values. The top line indicates the current system status. The next two lines display the last calculated SDI value for SDI5, SDI10 and SDI15. The last line shows the current filter feed pressure and the change in temperature during the last test.



Status Screen - The Status Screen displays information regarding the system status. The top line indicates the current time and date. The next two lines display the archive screen location on which the current test results will be saved. They also display the current and remaining number of input triggers before the test will begin. The last line shows the current test initiation mode and the current temperature.



Archive Screen - The 4 Archive Screens display information regarding the previous 4 tests. The top line indicates whether the test passed or failed due to pressure and the change in temperature during the test. The next line displays the time and date that the archived test was started. The last two lines display the SDI Values for the archived test.



Settings

Settings screens - in the EZ SDI™ are accessed by pressing and holding the Display key for five seconds. The user will be required to enter a four-digit access code to use the Settings screens. See the following page for instructions on entering the access code (default code is 1111). Upon entering the Settings data entry screens, the user may scroll through the settings by repeatedly pressing the Display key. Once in the Settings screens, the user may return to the Data screens by pressing the Display key for six seconds.



Settings may be changed only when the system is in Standby.

Settings Table

The table below lists all of the settings that may be changed in the EZ SDI™. Each setting is identified with an index number.

EZ SDI™ Settings				
Index	Abbreviation	Full Name	Format	Details
0	Test Interval (min)	Interval Between Tests in Timer Trigger Mode	00	Enter the number of minutes desired before the filter test starts, when in timer trigger mode.
1	Trigger 0=M 1=l 2=T	Trigger Mode	0	Use this setting to select the trigger mode. Enter 0 for Manual, 1 for Remote Input, 2 for Timer
2	Trigger Counter	Trigger Counter	00	Enter the number of times the remote input must contact in order to start the next filter test. Used only in Remote Input trigger mode.
3	Clock Hrs	Clock Hours	00	Enter current clock hours 0-23.
4	Clock Min	Clock Minutes	00	Enter current clock minutes 0-59.
5	Clock Sec	Clock Seconds	00	Enter clock seconds 0-59.
6	Clock Month	Clock Month	00	Enter clock month 1-12.
7	Clock Date	Clock Date	00	Enter clock date 1-31.
8	Clock Year	Clock Year	00	Enter clock year (i.e., 02).
9	Temp Zero	Temperature Zero Calibration	000	Enter the "Raw" analog value as measured by the temperature sensor for zero degrees Celsius. The sensor must be placed in water that is 0°C.
10	Temp Factor	Temperature Calibration Factor	0000	Adjust the temperature factor up or down using the keypad until the "Act" temperature value matches the temperature of the water the sensor is in.
11	Pressure Zero	Pressure Zero Calibration	000	Enter the "Raw" analog value as measured by the pressure transmitter for zero PSI. The pressure transmitter must have 0 psig applied.

12	Pressure Factor	Pressure Calibration Factor	0000	Adjust the pressure factor up or down using the keypad until the "Act" pressure value matches the pressure applied to the sensor.
13	Lo Press Warn	Low Pressure Warning set point	000	Pressure set point (in PSI), which activates the low pressure warning LED.
14	Hi Press Warn	High Pressure Set Point	000	Pressure set point (in PSI), which activates the high pressure warning LED.
15	Max Lo Press	Low Pressure Alarm Set Point	000	Pressure set point (in PSI), which activates the low-pressure alarm and aborts the test.
16	Max Hi Press	High Pressure Alarm Set Point	000	Pressure set point (in PSI), which activates the high-pressure alarm and aborts the test.
17	Max SDI 15	High SDI Alarm Set Point	0.00	SDI set point (in hundredths), which activates the High SDI alarm and aborts the test.
18	Access Code 1	Access Code 1	0	Allows the user to change the first digit of the access code.
19	Access Code 2	Access Code 2	0	Allows the user to change the second digit of the access code.
20	Access Code 3	Access Code 3	0	Allows the user to change the third digit of the access code.
21	Access Code 4	Access Code 4	0	Allows the user to change the fourth digit of the access code.

Data Logging

Data Logging Features – The EZ SDI™ will store test results for 64 tests, however, the unit will display only the last 4 test results. The last four test results can be viewed in the archive screens. Use the SDI Data Reader program to view and use the logged SDI Data.

SDI Data Reader

To use the SDI Data Reader Program you will need:

- The serial cable provided with the unit to connect the SDI unit to a PC.
- A PC with Windows 9.x or higher and an available 9 pin serial port connection.

The program can be run from the floppy drive or it can be copied to the user's hard-drive. Follow the steps below to download and use the logged SDI data.

1. Connect the serial cable to the PC and the EZ SDI™
2. Start the SDI Data Reader Program.
3. Select the COM port associated with the 9-pin serial connector.
4. Click on the download icon to download the SDI data.

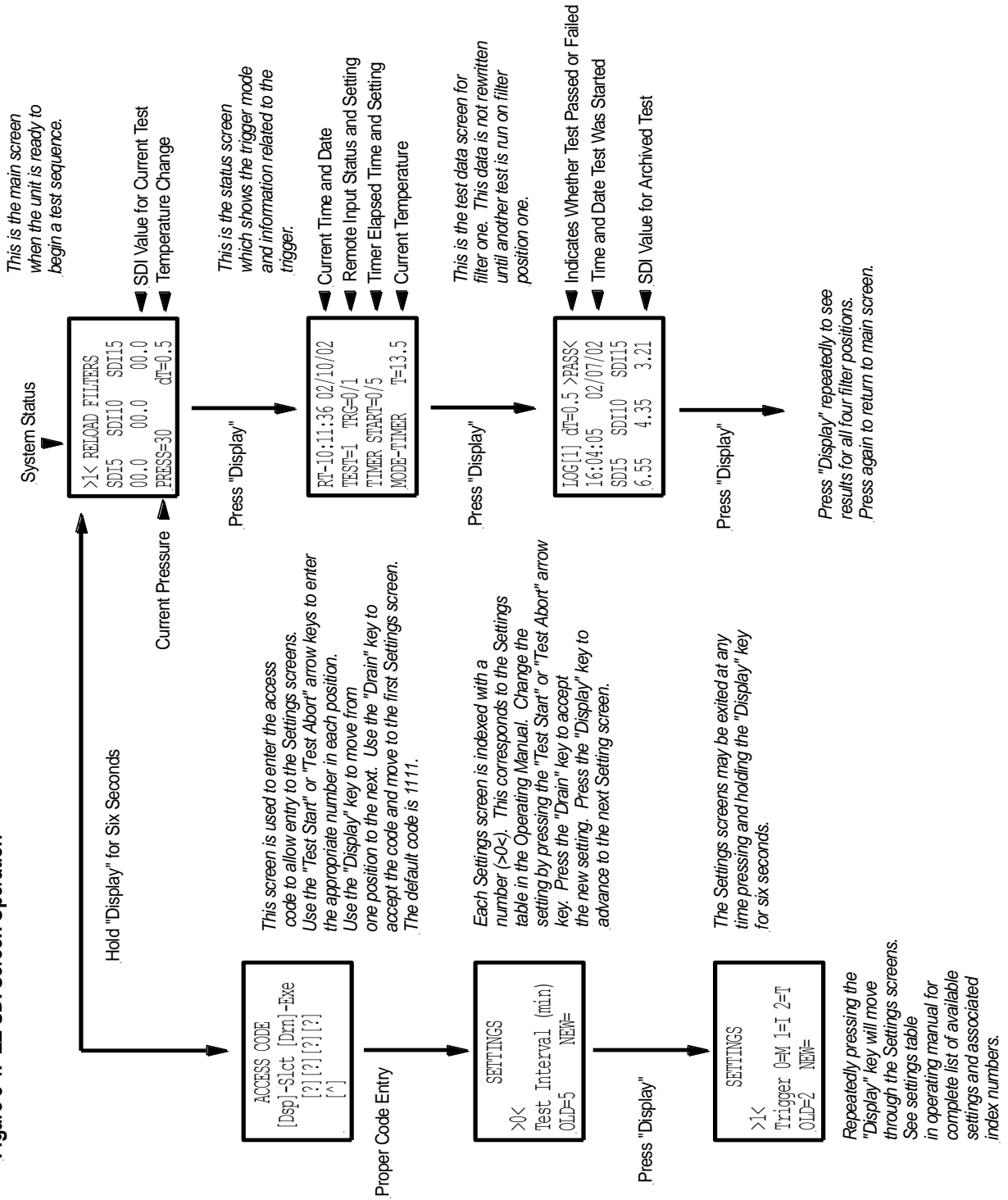


The program will download the data and print it to the screen. If this does not happen, then the COM port configuration is not correct. Re-configure the COM port by selecting a different COM port. Repeat these steps until the program communicates with the EZ SDI™ or you have tried every available COM port.

5. To print the SDI data click on the printer icon.
6. To save the file as a comma separated file to be used in a spreadsheet program such as Excel, click on the CSV icon.



Figure 3-1. EZ-SDI Screen Operation



Calibration

The EZ SDI™ requires no initial calibration as the unit is calibrated and tested at the factory. The pressure transmitter and the temperature sensor should be calibrated on a semi-annual basis.

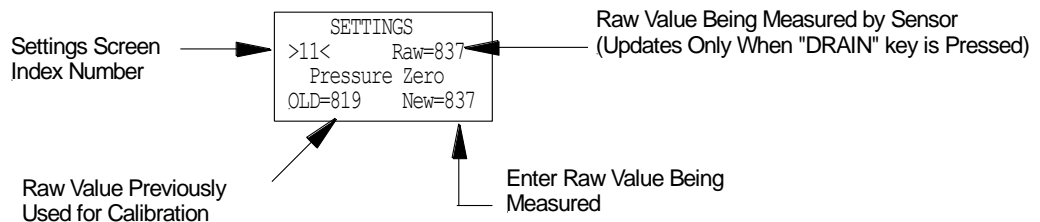
Model 250 RO Calibration			
Parameter	Method of Calibration	Settings Index Number	Recommended Calibration Frequency
Temperature Zero	Calibration to Zero Degrees C	9	Six Months
Temperature Span	Calibration to Known Temperature	10	
Pressure Zero	Calibration to Zero PSIG	11	
Pressure Span	Calibration to Known Pressure	12	

Pressure

The pressure transmitter is a standard 4-20mA transmitter. It is calibrated by adjusting a calibration factor when the transmitter is sensing zero pressure and when the transmitter is sensing a known pressure value (30 psig). Follow the steps listed below to calibrate the pressure transmitter:

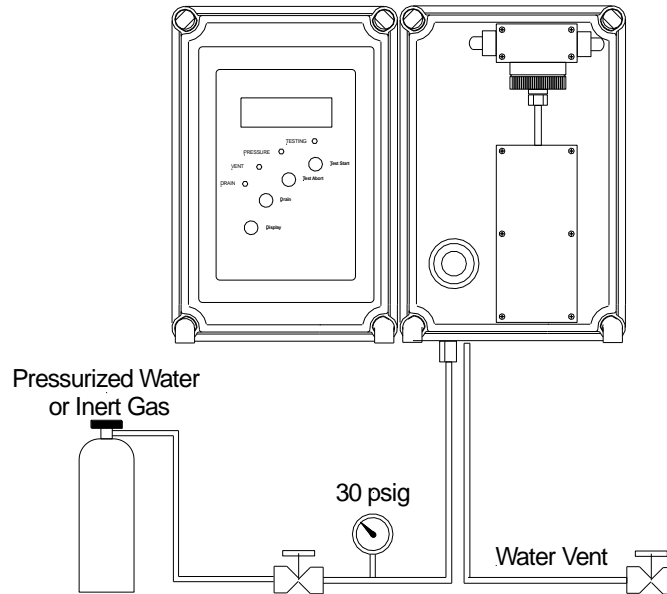
Step One – Remove the feed tubing from the EZ SDI™ and allow the internal piping to drain. If gas is to be used as the pressure source it is important that the internal piping be blown out to remove any water.

Step Two – Go to the settings screen # 11. The following screen will appear:



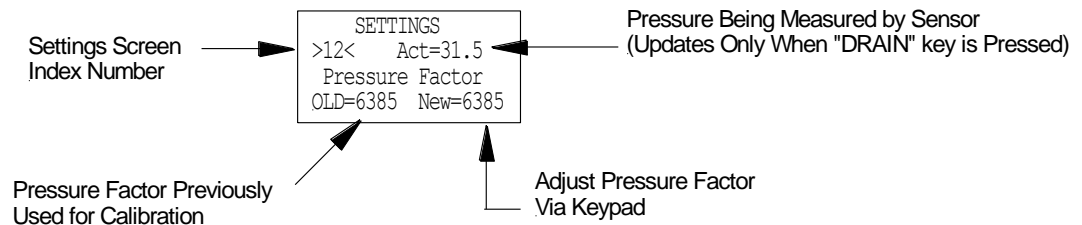
The screen will display the raw analog value being measured from the pressure transmitter at zero psig (usually a value between 750 and 850). Use the “up” or “down” arrow key to make the “New” value match the “Raw” value and press the “DRAIN” key. The value shown near the top of the screen should match the value entered. If not, wait a minute longer and re-enter the number.

Step Three – Connect a source of 30 psig pressure (water or gas) to the feed port or the water vent port. The port that is not connected to the 30 psig source should be closed off with a valve or other type of plug. Ensure that there are no leaks and that the pressure regulator is open, rotated clockwise completely, before proceeding with the next step.



IF COMPRESSED GAS IS USED DO NOT EXCEED 50 PSIG. Compressed gas above 50 psi may cause the internal PVC piping to explode.

Step Three – Go to settings screen # 12. Adjust the pressure factor up or down using the keypad. Press the “DRAIN” key. A new measured value will appear on the screen.

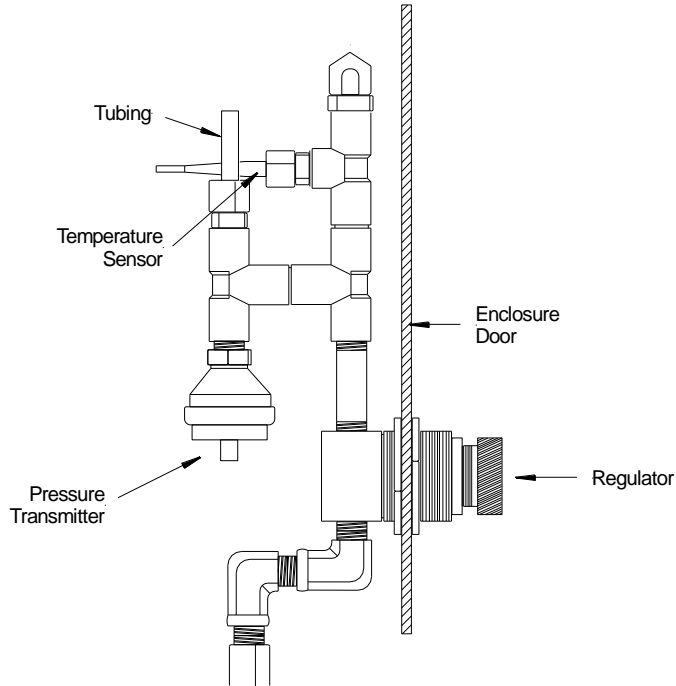


If the measured value displayed on the screen does not match the pressure value inside the pipe, re-adjust the pressure factor up or down using the keypad until the measured value matches the pressure value in the pipe. If the measured value still does not match the calibration pressure after multiple adjustments, check the troubleshooting items at the end of this section.

Temperature

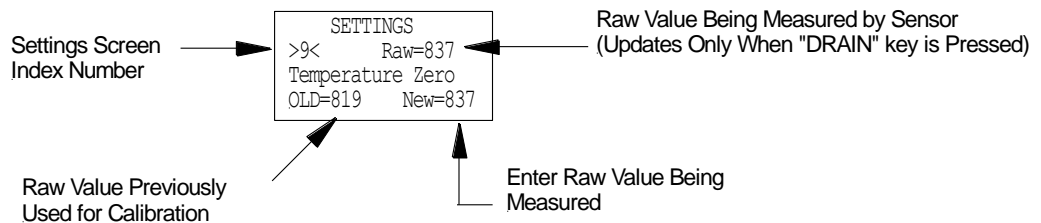
The temperature element is calibrated in a similar fashion as the pressure transmitter. Since the EZ SDI™ incorporates only differential temperature during the test it is less important to have the temperature sensor calibrated to the exact temperature of the water. The difference between the temperature at the beginning of the test and at the end of the test is the most important. Follow these steps for temperature calibration.

Step One – Remove the temperature sensor from the internal piping



Step Two – Place the temperature sensor in an ice bath. Allow the sensor to equalize for a few minutes

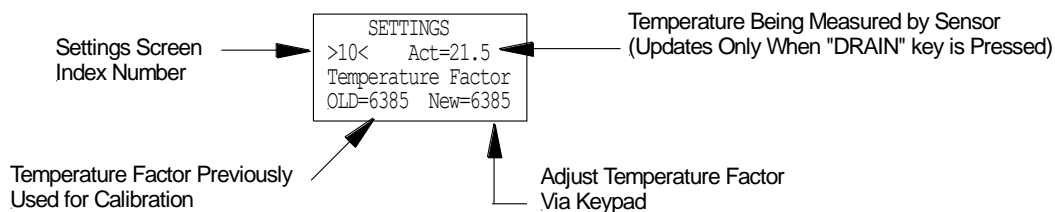
Step Three – Go to the settings screen # 9. The following screen will appear:



The screen will display the raw analog value being measured from the temperature sensor at zero degrees Celsius (usually a value between 750 and 850). Use the “up” or “down” arrow key to make the “New” value match the “Raw” value and press the “DRAIN” key. The value shown near the top of the screen should match the value entered. If not, wait a minute longer and re-enter the number.

Step Four – Place the temperature sensor in a water sample at approximately the same temperature as that being monitored in the process. Measure the temperature with a laboratory grade thermometer. Allow the sensor to equalize to the water temperature for a few minutes before proceeding with the next step.

Step Five – Go to settings screen # 10. Adjust the temperature factor up or down using the keypad. Press the “DRAIN” key. A new measured value will appear on the screen.



If the measured value displayed on the screen does not match the temperature value of the water, re-adjust the temperature factor up or down using the keypad until the measured value matches the temperature value of the water. If the measured value still does not match the water temperature after multiple adjustments, refer to the calibration troubleshooting information at the end of this section.

Troubleshooting If problems occur during calibration, please check the following:

- Ensure that the settings screen corresponds to the sensor being calibrated.
- Check the condition of the sensor. Make sure that the electrode surfaces are not damaged, corroded, or fouled.
- Check the condition of the sensor wiring and that the sensor leads are properly connected to the EZ SDI™ terminals.

Refer to the Troubleshooting Section of the manual for more information.

Troubleshooting Guide

The following table lists the problems commonly encountered when using the SDI. Please examine the table to identify the cause and correction of your problem. If your problem is not listed or the corrective action does not remedy the problem, call RODI Systems at 505-334-5865. You may also request technical support by fax (505-334-5867) or email (info@rodisystems.com).

Problem	Probable Cause	Corrective Action
Nothing appears on the display and backlight is not illuminated.	No power.	Ensure that 120 / 240 VAC is connected to the proper terminals on the terminal strip.
		Check condition of fuse in the EZ SDI™ fuse holder.
Display does not respond to keypad entries.	Wrong screen on display.	Some keypad entries only function on certain screens (i.e., Arrow keys do not function on all displays.)
	Damaged keypad.	Contact RODI Systems.
SDI test aborts before test is complete.	SDI too high.	Check pretreatment equipment for proper operation. See next section of troubleshooting guide.
	Feed Pressure too low.	Verify that feed pressure to SDI unit is at least 70 PSI. A booster pump may be required if feed pressure cannot be maintained above 70 PSI <i>during</i> the test.
	Feed Pressure too high.	Verify that the outlet pressure from the regulator is 30 psi. If regulator will not maintain 30 psi with 70 PSI feed pressure contact RODI Systems for replacement.
<p>The test aborts before running a SDI15. A "TEST COMPLETE" message is displayed and the SDI5 = 20.00.</p> <p>This is a common problem as there are a number of items that could cause this to happen.</p>	SDI too High. SDI5 is above 20.00.	Check pretreatment equipment for proper operation.
	Drain solenoid malfunction.	Ensure that the drain solenoid closes during the test. Refer to Drain Solenoid Malfunction troubleshooting elsewhere in this section.
	Wrong filter material.	Use only approved 0.45-micron filter papers.
	Feed solenoid plugged or otherwise restricted.	Flush the feed piping by removing the filter cartridge and starting a test. A large volume of water at a high velocity will be flushed through the unit. The test will abort after about 30 seconds.
	Inadequate feed flow or feed pressure to initially fill the chamber within 130 seconds.	Feed pressure drops to less than 70 psi once the test starts. Refer to the pressure troubleshooting elsewhere in this section.

Test starts but water does not flow through filter.	Plugged pressure regulator.	Reverse the flow through the regulator. Contact RODI Systems.
	Malfunction of feed solenoid.	Make sure wiring connections are tight. Contact RODI Systems.
	Wrong filter material.	Use only approved 0.45-micron filter papers.
	Feed source is turned OFF.	Make sure that the feed source is pressurized. Open the feed isolation valve (if installed).
Air gets trapped on filter surface.	Malfunction of vent solenoid valve.	Make sure wiring connections are tight. Contact RODI Systems.
	Vent orifice is plugged.	Reverse the flow through the air vent. Contact RODI Systems.
Test stops but water continues to flow through filter	Malfunction of feed solenoid.	Make sure wiring connections are tight. Contact RODI Systems.
Volumetric chamber never fills.	Malfunction of drain solenoid.	Make sure wiring connections are tight. Contact RODI Systems.
	Debris caught in drain solenoid seat.	Disassemble drain solenoid to remove debris. Contact RODI Systems.
Volumetric chamber overflows.	Malfunction of drain solenoid.	Make sure wiring connections are tight. Contact RODI Systems.
	Level sensor dirty, or Level sensor failure.	Clean level sensor eye with cotton swab or other soft cloth. DO NOT USE A CHEMICAL CLEANER on the eye of the sensor as permanent damage to the equipment may occur. Contact RODI Systems.
	Drain tube plugged or otherwise restricted.	Clean drain tube make sure it flows unrestricted to an open drain without an air lock.
Pressure reading is 50 psi constantly regardless of regulator adjustment.	Water vent tubing is plugged or otherwise restricted.	Clean water vent tube including the orifice inside the tube at origination point. When pressurized the water vent tube should flow approximately 150 mL / Min.
Filter pressure drops below 30 psi when test is started and stays below 30 psi for more than 6 seconds.	Feed pressure drops to less than 70 psi once the test starts.	Increase the feed pressure to more than 70 psi. A booster pump may be required. Move the feed source to after the RO high pressure pump.
	Inline screen is plugged or otherwise restricted.	Remove the inline screen and remove any trapped debris.
	Pressure regulator is plugged.	Reverse the flow through the regulator by connecting a clean pressurized water source to the water drain connection and opening the feed connection to atmosphere. DO NOT EXCEED 40 PSIG DURING BACKFLUSH!

Analog Output Option

Introduction

The EZ SDI™ is available with an optional analog output board which allows the results of the SDI test to be output as 4-20 mA analog signals. This enables the user to interface the EZ SDI™ with PLCs, DCS systems, or data loggers.

Mounting

The analog output board is installed at the factory and is mounted on top of the main CPU board of the EZ SDI™. Access to the terminal blocks on the CPU board for relay outputs and discrete inputs is gained by means of access holes provided in the analog output board (see Figure A-1).

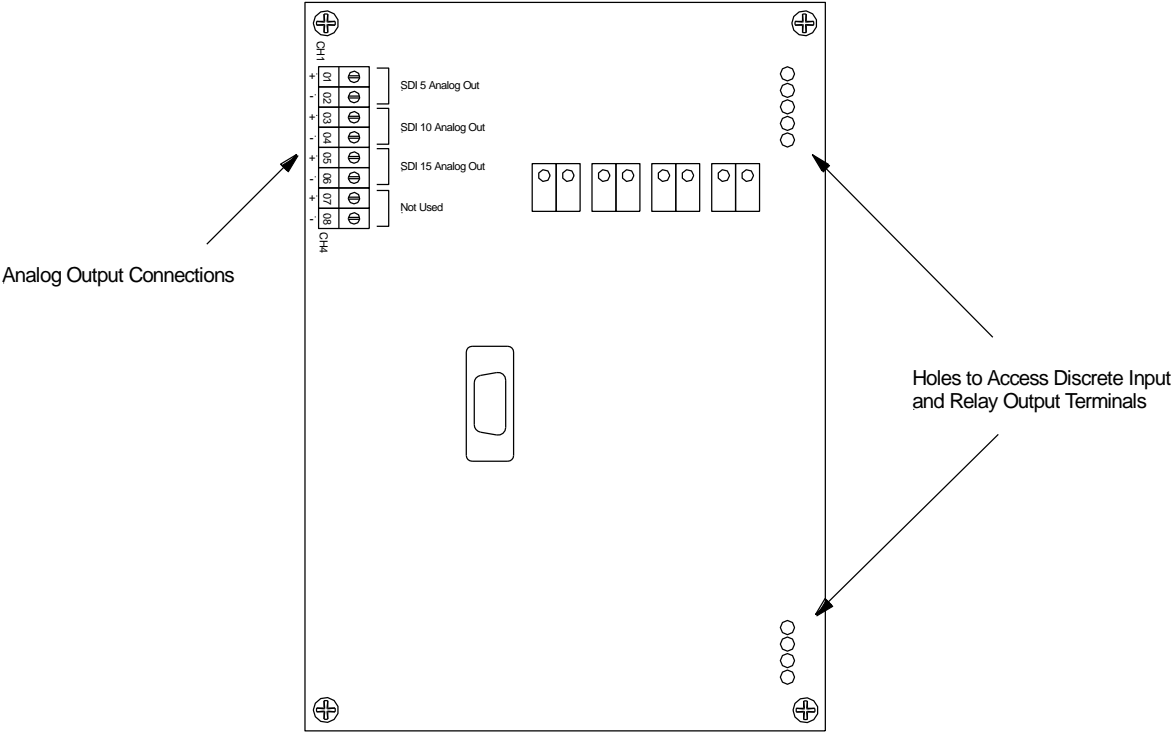


Figure A-1. Overall View of Analog Output Board

Specifications

The EZ SDI™ analog output board incorporates the following specifications:

Power Requirements: The board receives operating power from the CPU board. Each analog output loop must be powered with an external supply (12-36 VDC).

Isolation: Each analog output is isolated from ground, the EZ SDI™ power supply, and the other analog outputs.

Outputs

The EZ SDI™ analog output board is equipped with four, 4-20 mA outputs. On the EZ SDI-1™, three of these outputs are used to indicate the results of the SDI₅, SDI₁₀, and SDI₁₅. The fourth output is not used.

Analog Output Channel One – Results of SDI₅, 4-20 mA corresponds to 0-20 SDI units.

Analog Output Channel Two – Results of SDI₁₀, 4-20 mA corresponds to 0-10 SDI units.

Analog Output Channel Three – Results of SDI₁₅, 4-20 mA corresponds to 0-6.7 SDI units.

Operation

Upon resetting the EZ SDI™ (for filter replacement), all analog outputs will go to 4 mA. Upon the conclusion of each portion of the test, the corresponding analog channel will output, and hold, the value corresponding to the test result. The value will be held until the unit is reset for the next test. Should the test fail for high SDI or any other reason, the analog output will be set to 20 mA.

Wiring

The wiring diagram for the analog outputs is shown in Figure A-2. When wiring the outputs, use shielded cable and always route the cable away from sources of interference (AC wiring, motors, etc.)

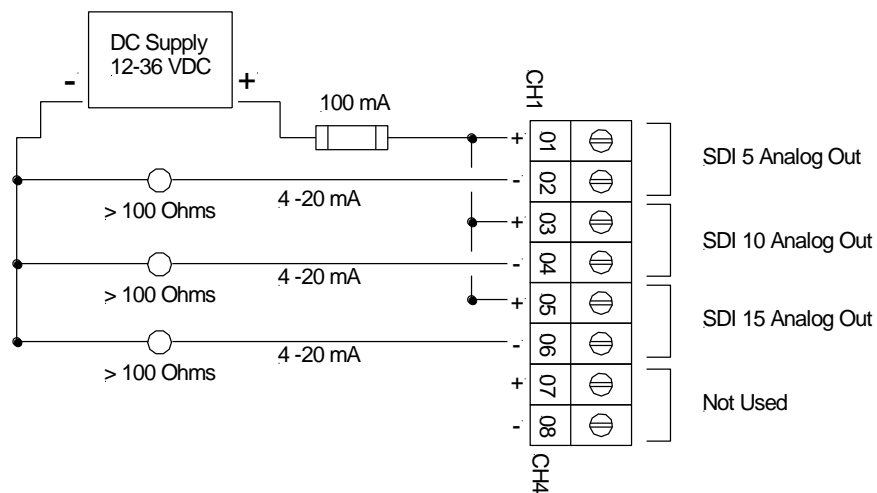


Figure A-2. Analog Loop Wiring

Figure A-2 illustrates the use of a common power supply. Individual power supplies may be used on each output if loop-to-loop isolation is required. Circuit protection in the analog loop(s) should be provided by the user.

Supply Voltage

The minimum supply voltage necessary for the analog output loops is a function of the resistance of the corresponding analog input. Figure A-3 illustrates the minimum voltage necessary as a function of input resistance.



IMPORTANT: Each analog output loop should have at least 100 ohms of resistance or damage to the output circuitry may occur.

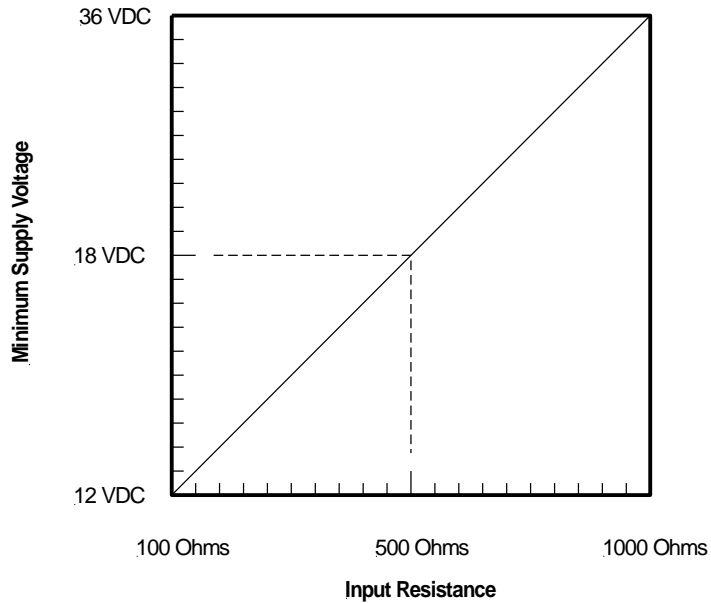


Figure A-3. Minimum Supply Voltage vs. Input Resistance

NOTES:
